



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	X00000019	NUT-1/4"-20-NYLOCK-ZINC
2	12	X00000040	BOLT-CHB-1/4"-20X1"-ZINC
3	1	X00000041	LATCH-LOCKING PADDLE LATCH-ZINC
4	3	X00000042.1	HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS
5	3	X00000042.2	HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS
6	12	X00000044	WASHER -FLT -1/4" -ZINC
7	1	Z11260014	STS-20F-SJ - HAT CHANNEL 14GA
8	1	Z11260015	STS-20F-SJ - DOOR 14GA
9	3	Z11520007	STS-20F/FW-BOTTOM SIDE TRIM 7GA 2X
10	2	Z11520008	STS-20F-FW-SJ-FAB BACK ETRACK 10GA 1X
11	4	Z11520009.1	STS-20F/FW-SJ-FAB SIDE ETRACK 10GA 2X
12	1	Z11590003	LATCH CVR -PAD LATCH -10GA
13	1	Z11620012.1	STS-20F/FW-SJ-BACK LEFT LEG 7GA 1X
14	1	Z11620013.1	STS-20F/FW-SJ-BACK RIGHT LEG 7GA 1X
15	3	Z11620014	STS-20F/FW-SJ-FLOOR CROSS RUNNER 7GA 3X
16	2	Z11620015	STS-20F/FW-SJ-FLOOR RUNNER 7GA 2X
17	1	Z11620016	STS-20F/FW-SJ-FRONT LEFT LEG 7GA 1X
18	1	Z11620019	STS-20F-FW-SJ - LID 7GA 1X
19	1	Z11620020	STS-20F/FW-SJ-FLOOR 7GA 1X
20	1	Z11620040	STS-20F-SJ-FRONT RIGHT LEG 7GA 1X
21	4	Z11820000	STS-20F/FW-SJ-PAD EYE PLATE 0.375IN 4X
22	4	Z11920000	STS-20F/FW-SJ- PAD EYE 0.5IN 4X
23	2	Z41220005	STS-20F-SJ - DOOR BRACE - 1" 14GA SQTUBE - 44-3/8"
24	2	Z51020001	STS-20F/FW-SJ-N9 FLT EXP SIDE/BACK 48"X72" 3X
25	1	Z51020005	STS-20F-FW-SJ - N9 FLAT EXP SIDE/BACK48" X 72" 3X

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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES  
FRACTIONS ± 1/16"  
ANGLES ± 0.5°  
X.XX ± N/A  
X.XXX ± N/A

DRAWN  
WELBY WU B.S.M.E. 7/24/2019

CHECKED  
REID WALKER/BILLY MONFORT

QA/CWI  
HARVEY STURDIVANT

MFG  
JAMES JACO

APPROVED  
JIMMY WALKER

ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

CLARKSDALE, MS 38614  
800-542-2278  
<http://www.saftcart.com/>  
DETAILED MANUFACTURING PLANS

STS-20			
SIZE	MATERIAL	DWG NO	REV
B	VARIES	STS-20F-SJ	
SCALE	VARIES		SHEET 1 OF 1