



| PARTS LIST | | | | |
|------------|-----|-------------|--|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION | |
| 1 | 12 | X00000019 | NUT -1/4"-20 -NYLOCK -ZINC | |
| 2 | 24 | X00000040 | BOLT -CHB 1/4"-20 -3/4"L -ZINC | |
| 3 | 2 | X00000041 | LATCH -PADDL SLAM LATCH -ZINC | |
| 4 | 6 | X00000042.1 | HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS | |
| 5 | 6 | X00000042.2 | HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS | |
| 6 | 12 | X00000044 | WASHER -FLT -1/4" -ZINC | |
| 7 | 1 | X00000055 | INSULATION -1-5/8" X 46.431" X 71" | |
| 8 | 2 | Z11220000 | FW-PANEL -14GA -STS-20F-FW-SJ PURCHASED, BENT IN HOUSE | |
| 9 | 1 | Z11260002 | STS-20F-FW-SJ - RIGHT DOOR 14GA 1X FOR SLAM LATCH | |
| 10 | 1 | Z11260003 | STS-20F-FW-SJ - RIGHT DOOR 14GA 1X FOR SLAM LATCH_MIR | |
| 11 | 2 | Z11260024 | STS-20F-FW-SJ - RIGHT/LEFT HAT CHANNEL 14GA | |
| 12 | 3 | Z11520007 | STS-20F-FW-SJ - BOTTOM SIDE TRIM 10GA 2X | |
| 13 | 4 | Z11520009.1 | STS-20F-FW-SJ - FAB SIDE ETRACK 10GA 2X | |
| 14 | 1 | Z11520018 | STS-20F-FW-SJ - FIREWALL BACK BRACE 10GA 1X | |
| 15 | 1 | Z11520019 | STS-20F-FW-SJ - FIREWALL TOP BRACE 10GA 1X | |
| 16 | 4 | Z11520020 | STS-20F-FW-SJ - FAB SIDE ETRACK 10GA 2X | |
| 17 | 2 | Z11590003 | LATCH CVR -PAD LATCH -10GA | |
| 18 | 1 | Z11620012.1 | STS-20F-FW-SJ-BACK LEFT LEG 7GA 1X | |
| 19 | 1 | Z11620013.1 | STS-20F-FW-SJ-BACK RIGHT LEG 7GA 1X | |
| 20 | 3 | Z11620014 | STS-20F-FW-SJ - FLOOR CROSS RUNNER 7GA 5X | |
| 21 | 2 | Z11620015 | STS-20F-FW-SJ-FLOOR RUNNER 7GA 2X | |
| 22 | 1 | Z11620016 | STS-20F-FW-SJ - FRONT LEFT LEG 7GA 1X | |
| 23 | 1 | Z11620017 | STS-20F-FW-SJ - FRONT RIGHT LEG 7GA 1X | |
| 24 | 1 | Z11620018 | STS-20F-FW-SJ - FW DOOR CATCH 7GA 1X | |
| 25 | 1 | Z11620019 | STS-20F-FW-SJ - LID 7GA 1X | |
| 26 | 1 | Z11620020 | STS-20F-FW-SJ-FLOOR 7GA 1X | |
| 27 | 4 | Z11820000 | STS-20F-FW-SJ - PAD EYE PLATE 0.375IN 4X | |
| 28 | 4 | Z11920000 | STS-20F-FW-SJ - PAD EYE 0.5IN 4X | |
| 29 | 1 | Z41120000 | BRACE -2" X 1" 16GA RECTUBE -70" FW-SIDES -STS-20F-FW-SJ | |
| 30 | 2 | Z41220004 | BRACE -1" X 1" 14GA SQTUBE -48-7/8" -WALL BRACE -STS-20F-FW-SJ | |
| 31 | 2 | Z51020001 | STS-20F-FW-SJ - N9 FLAT EXP SIDE/BACK48" X 72" 3X | |
| 32 | 1 | Z51020005 | STS-20F-FW-SJ - N9 FLAT EXP SIDE/BACK48" X 72" 3X | |

THE MATERIALS AND INFORMATION CONTAINED IN THESE DOCUMENTS ARE THE SOLE PROPERTY OF SAF-T-CART. ANY DESIGN OR PRINCIPLE CONTAINED IN THE PRINTS IS CONSIDERED CONFIDENTIAL. THIS INFORMATION IS SUMMITTED TO YOU WITH AGREEMENT THAT IS IT NOT TO BE REPRODUCED, COPIED OR RELEASED IN PART OR IN WHOLE TO ANY COMPANY OR INDIVIDUAL. BY ACCEPTING THIS DOCUMENT YOU ARE AGREEING TO THE STATMENTS ABOVE.

DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES
FRACTIONS ± 1/16"
ANGLES ± 0.5°
X.XX ± N/A
X.XXX ± N/A

DRAWN
WELBY WU B.S.M.E. 7/24/2019

CHECKED
REID WALKER/BILLY MONFORT

QA/CWI
HARVEY STURDIVANT

MFG
JAMES JACO

APPROVED
JIMMY WALKER

ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

CLARKSDALE, MS 38614
800-542-2278
<http://www.saftcart.com/>
DETAILED MANUFACTURING PLANS

| | | | |
|--------------------|----------|---------------|--------------|
| STS-20-FW-2 | | | |
| SIZE | MATERIAL | DWG NO | REV |
| B | VARIES | STS-20F-FW-SJ | |
| SCALE | VARIES | | SHEET 1 OF 1 |