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TOLERANCES
FRACTIONS $\pm 1/16"$
ANGLES $\pm 0.5^\circ$
X.XX $\pm N/A$
X.XXX $\pm N/A$

DRAWN

court

5/4/2020

CHECKED

REID WALKER/BILLY MONFORT

QA/CWI

HARVEY STURDIVANT

MFG

JAMES JACO

APPROVED

JIMMY WALKER

ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

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DETAILED MANUFACTURING PLANS

CR-4

SIZE
B

MATERIAL
VARIES

DWG NO
CR-4

REV

SCALE

VARIES

SHEET 1 OF 1