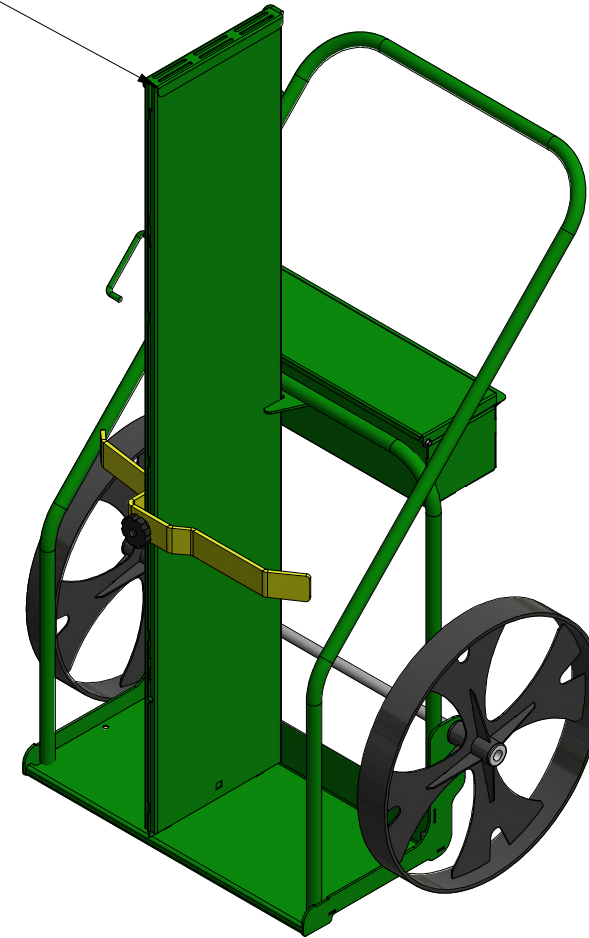


NO LIFT EYE  
ONE PERMA-CLAMP



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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES  
FRACTIONS ± 1/16"  
ANGLES ± 0.5°  
X.XX ± N/A  
X.XXX ± N/A

DRAWN

COURTNEY HAYS 12/4/2020

CHECKED

REID WALKER/BILLY MONFORT

QA/CWI

HARVEY STURDIVANT

MFG

JAMES JACO

APPROVED

JIMMY WALKER

ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

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DETAILED MANUFACTURING PLANS

503-20FW

SIZE	MATERIAL	DWG NO	REV
B	VARIES	503-20FW	
SCALE	VARIES	SHEET 1 OF 1	