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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING  
 TOLERANCES  
 FRACTIONS ± 1/16"  
 ANGLES ± 0.5°  
 X.XX ± N/A  
 X.XXX ± N/A

**DRAWN**  
 COURTNEY HAYS 4/13/2021  
**CHECKED**  
 REID WALKER/BILLY MONFORT  
**QA/CWI**  
 HARVEY STURDIVANT  
**MFG**  
 JAMES JACO  
**APPROVED**  
 JIMMY WALKER  
 ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989  
 ALL FILLET WELDS ARE 5/16" U.N.O.

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 DETAILED MANUFACTURING PLANS

<b>403-20FW</b>			
SIZE	MATERIAL	DWG NO	REV
B	VARIES	873-20FW	
SCALE	VARIES		SHEET 1 OF 1