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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING  
 TOLERANCES  
 FRACTIONS ± 1/16"  
 ANGLES ± 0.5°  
 X.XX ± N/A  
 X.XXX ± N/A

DRAWN	COURTNEY HAYS	4/13/2021
CHECKED	REID WALKER/BILLY MONFORT	
QA/CWI	HARVEY STURDIVANT	
MFG	JAMES JACO	
APPROVED	JIMMY WALKER	
ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989		
ALL FILLET WELDS ARE 5/16" U.N.O.		

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 DETAILED MANUFACTURING PLANS

870-14FW			
SIZE	MATERIAL	DWG NO	REV
B	VARIES	870-14FW	
SCALE	VARIES		SHEET 1 OF 1