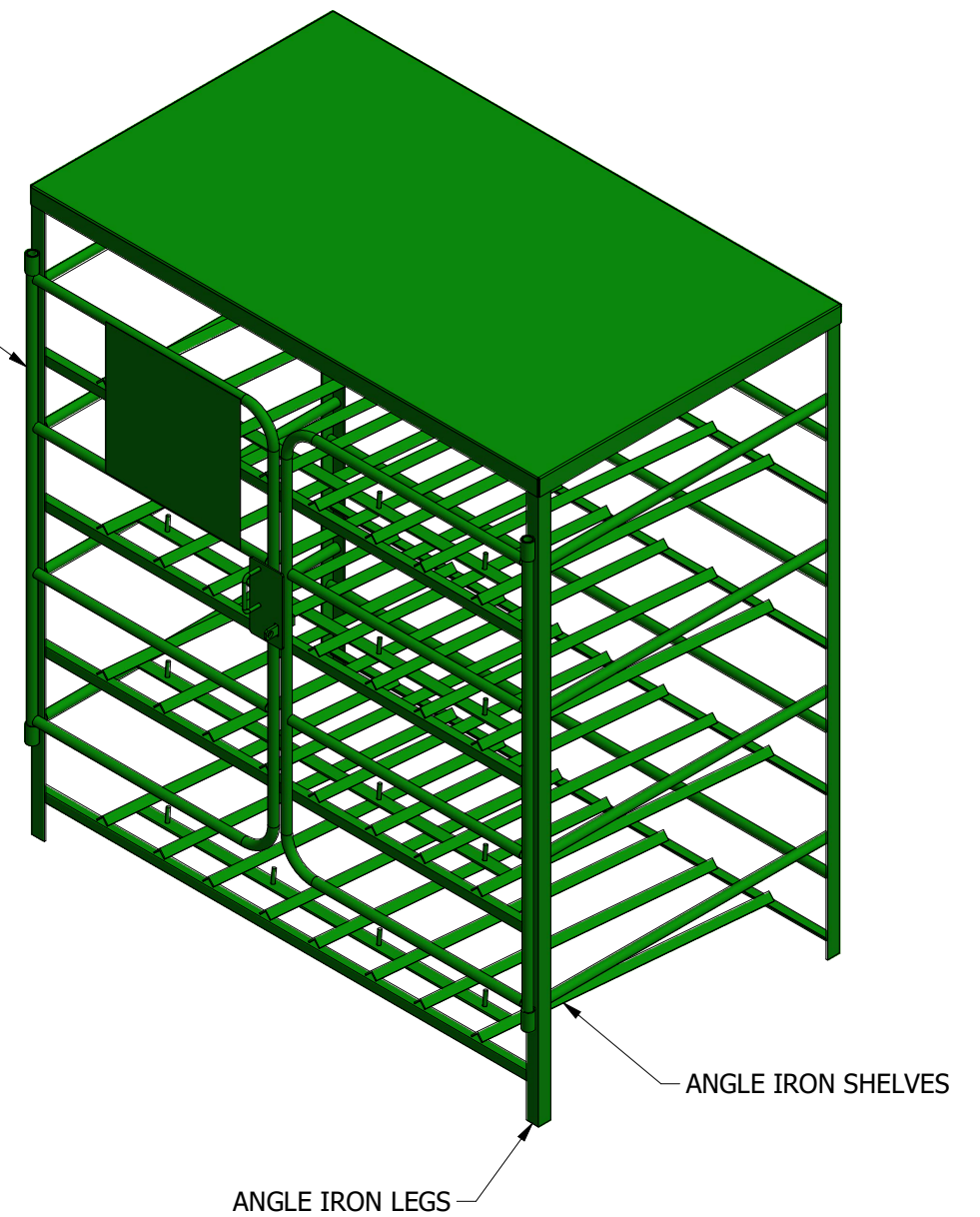


ORIGINAL DOORS
(NO PADDLE LATCH PLATE)



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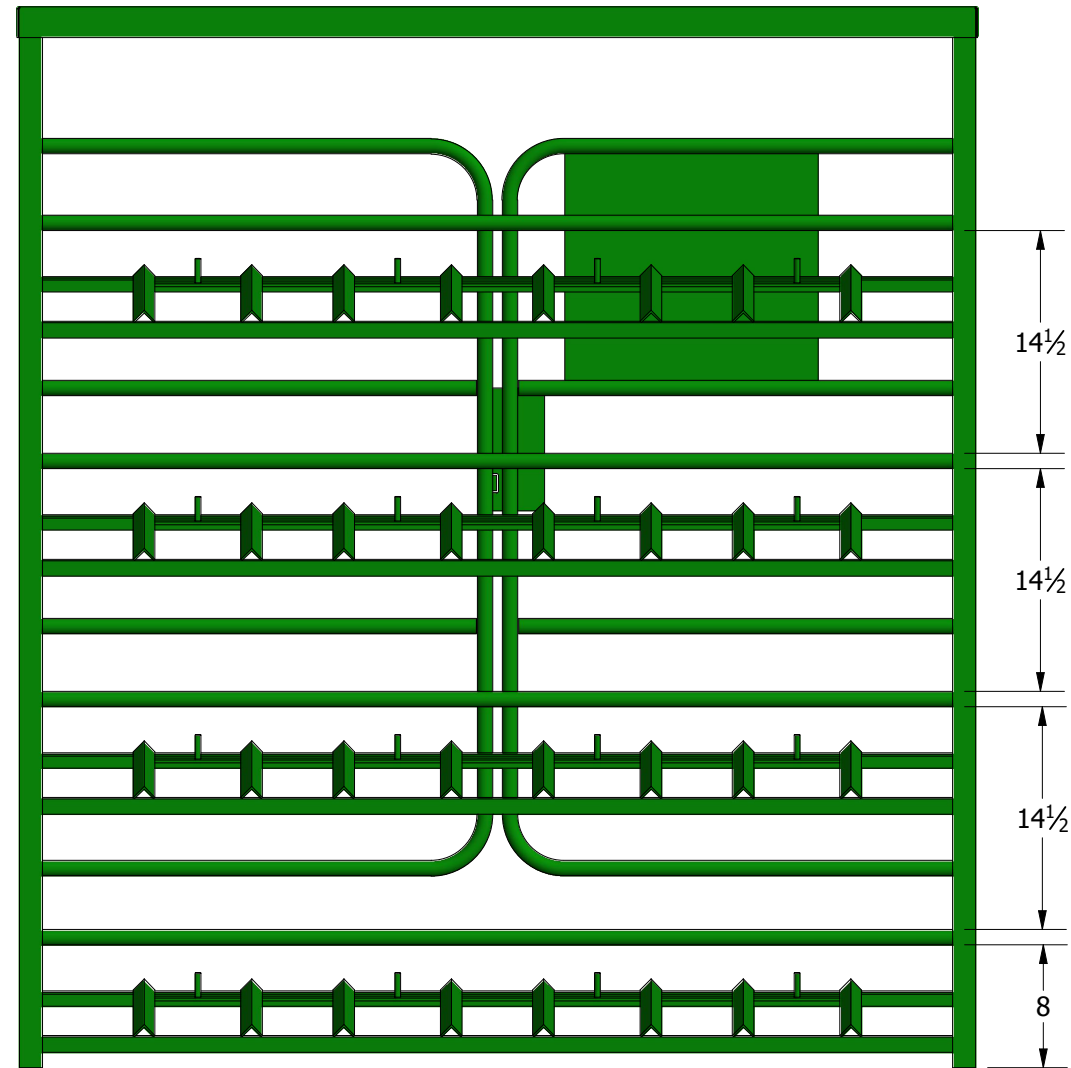
DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING
TOLERANCES
FRACTIONS ± 1/16"
ANGLES ± 0.5°
X.XX ± N/A
X.XXX ± N/A

| | | |
|---|---------------------------|----------|
| DRAWN | COURTNEY HAYS | 5/3/2021 |
| CHECKED | REID WALKER/BILLY MONFORT | |
| QA/CWI | HARVEY STURDIVANT | |
| MFG | JAMES JACO | |
| APPROVED | JIMMY WALKER | |
| ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989 | | |
| ALL FILLET WELDS ARE 5/16" U.N.O. | | |

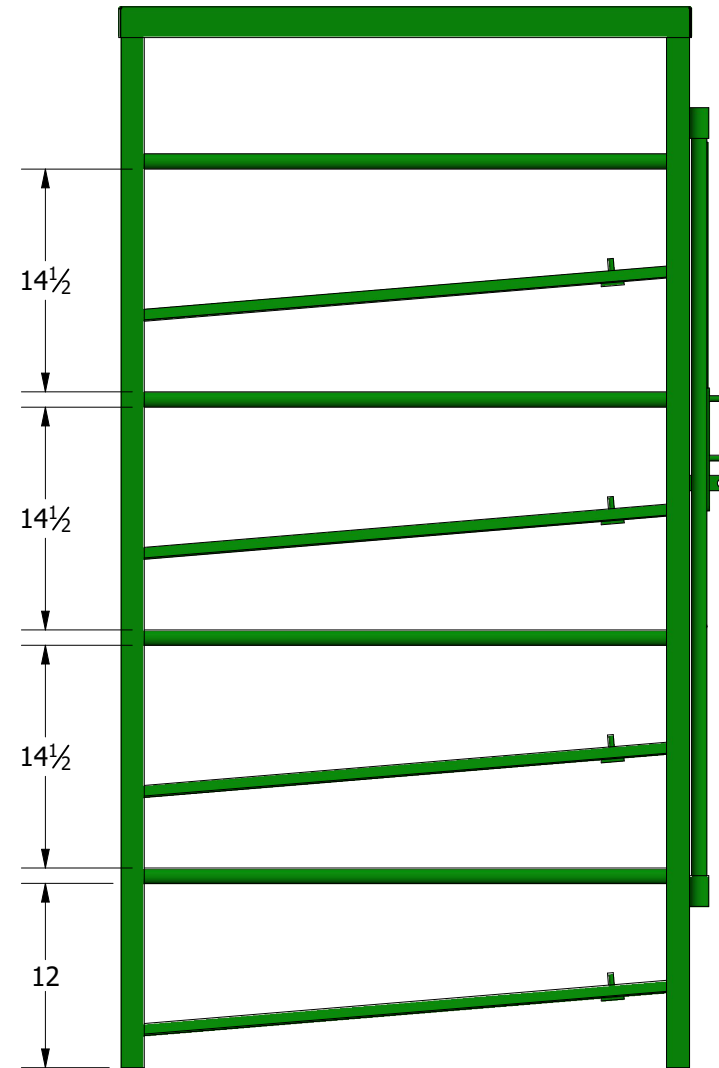
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DETAILED MANUFACTURING PLANS

| | | | |
|--------|-----------|--------|--------------|
| SPC-16 | | | |
| SIZE | MATERIAL | DWG NO | REV |
| B | VARIABLES | SPC-16 | |
| SCALE | VARIES | | SHEET 1 OF 2 |

REAR BAR PLACEMENT



SIDE BAR PLACEMENT



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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES
 FRACTIONS ± 1/16"
 ANGLES ± 0.5°
 X.XX ± N/A
 X.XXX ± N/A

DRAWN
 COURTNEY HAYS 5/3/2021

CHECKED
 REID WALKER/BILLY MONFORT

QA/CWI
 HARVEY STURDIVANT

MFG
 JAMES JACO

APPROVED
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SPC-16

| SIZE | MATERIAL | DWG NO | REV |
|------|----------|--------|-----|
| B | VARIES | SPC-16 | |

SCALE: VARIES

SHEET 2 OF 2