



SECTION A-A  
SCALE 0.06 : 1



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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING  
TOLERANCES  
FRACTIONS ± 1/16"  
ANGLES ± 0.5°  
X.XX ± N/A  
X.XXX ± N/A

DRAWN  
WELBY WU B.S.M.E. 8/29/2019  
CHECKED  
REID WALKER/BILLY MONFORT  
QA/CWI  
HARVEY STURDIVANT  
MFG  
JAMES JACO  
APPROVED  
JIMMY WALKER  
ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989  
ALL FILLET WELDS ARE 5/16" U.N.O.

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DETAILED MANUFACTURING PLANS

ESTS-4			
SIZE B	MATERIAL VARIES	DWG NO ESTS-4F	REV
SCALE VARIES	SHEET 1 OF 1		