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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES  
 FRACTIONS ± 1/16"  
 ANGLES ± 0.5°  
 X.XX ± N/A  
 X.XXX ± N/A

**DRAWN**  
 WELBY WU B.S.M.E. 8/26/2019

**CHECKED**  
 REID WALKER/BILLY MONFORT  
 QA/CWI

HARVEY STURDIVANT  
 MFG

JAMES JACO  
 APPROVED

JIMMY WALKER  
 ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

**SAFTCART<sup>TM</sup>**

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 DETAILED MANUFACTURING PLANS

**ESTS-12  
 ECONOMY 12 CYLINDER STORAGE CAGE**

SIZE	MATERIAL	DWG NO	REV
B	VARIES	ESTS-12F	
SCALE	VARIES	SHEET 1 OF 1	