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DIMENIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES
FRACTIONS ± 1/16"
ANGLES ± 0.5°
X.XX ± N/A
X.XXX ± N/A

DRAWN	WELBY WU B.S.M.E.	8/7/2019
CHECKED	REID WALKER/BILLY MONFORT	
QA/CWI	HARVEY STURDIVANT	
MFG	JAMES JACO	
APPROVED	JIMMY WALKER	
ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989		
ALL FILLET WELDS ARE 5/16" U.N.O.		



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DETAILED MANUFACTURING PLANS

STS-6F			
SIZE	MATERIAL	DWG NO	REV
B	VARIES	STS-6F	
SCALE	VARIES		SHEET 1 OF 1