

# MS-61T & MS-71T Parts and Assembly

- 1: Cart Side Brackets
- 2. Rear Cart Legs
- 3. Front Cart Legs
- 4. Bottom Cart shelf



16 1/4-20 x  
1/2 carriage  
bolts and 16  
1/4-20 Nuts  
for main cart  
assembly



- 1. 16 bolts and  
nuts for main  
cart assembly
- 2. Rear Cart  
Wheels
- 3. Front Cast-  
ers
- 4. Top Cart  
Shelf



Required Tools:  
7/16 Socket  
9/16 Socket



Close view of casters, rear wheels,  
drawer and assembly hardware



Attach rear legs of cart (shorter legs, using provided nuts and bolts pictured above.) Hand tighten only until all legs are attached.



Fully attach both rear legs using provided Hardware.



Reverse cart bottom to attach front legs.



Begin to attach front cart legs ensuring that the handle hole is in the top position.



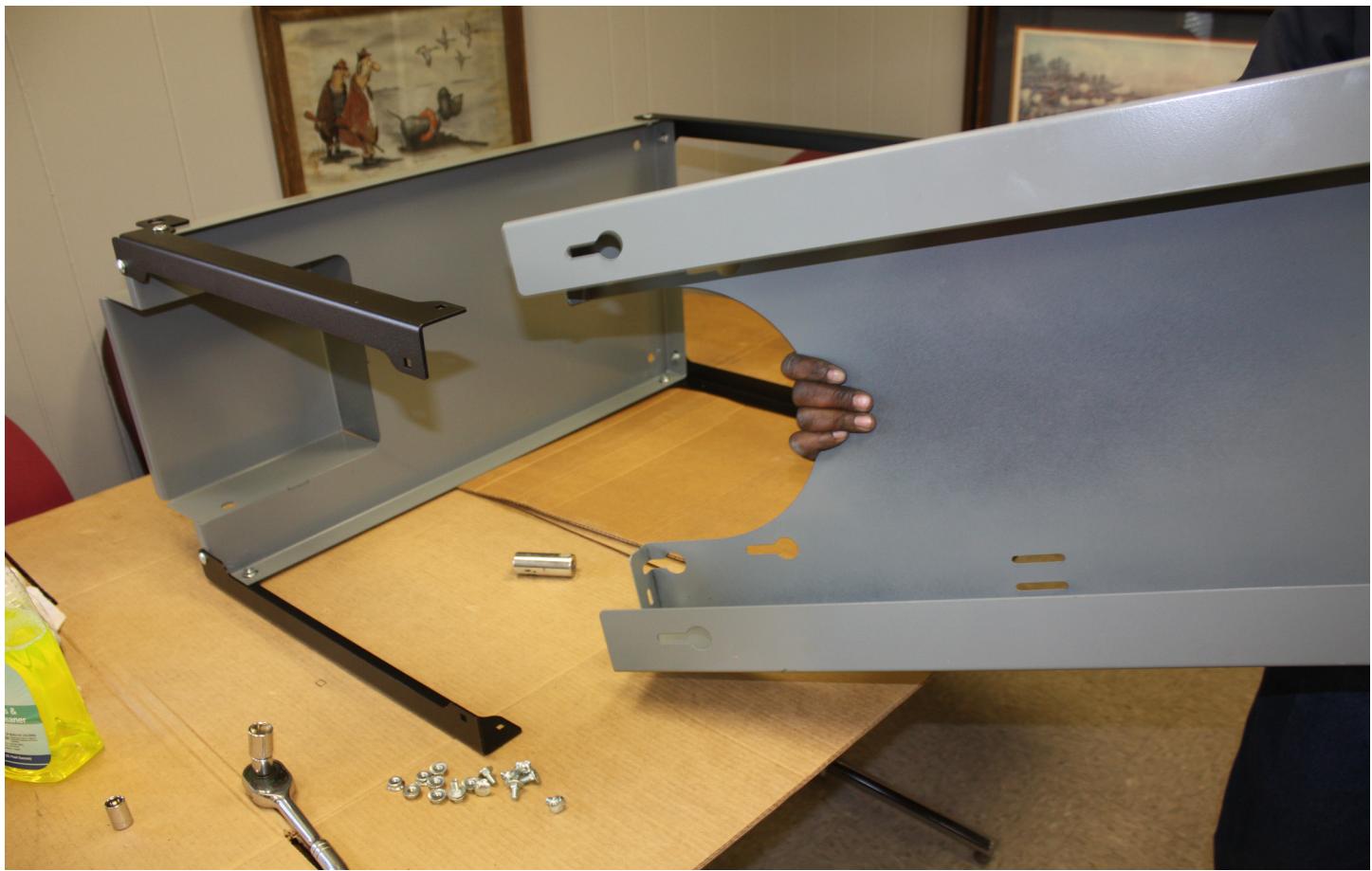
Handle hole shown facing outward.



Make sure handle is in both top holes before attaching the other front leg.



Complete attaching front legs with provided nuts and bolts.



Turn cart on side in order to allow easier attachment of secondary shelf.



Align holes on cart shelf with legs, ensuring that the cylinder cut out faces the rear of the cart.



Align holes on cart shelf with legs, ensuring that the cylinder cut out faces the rear of the cart, and bolt in place.



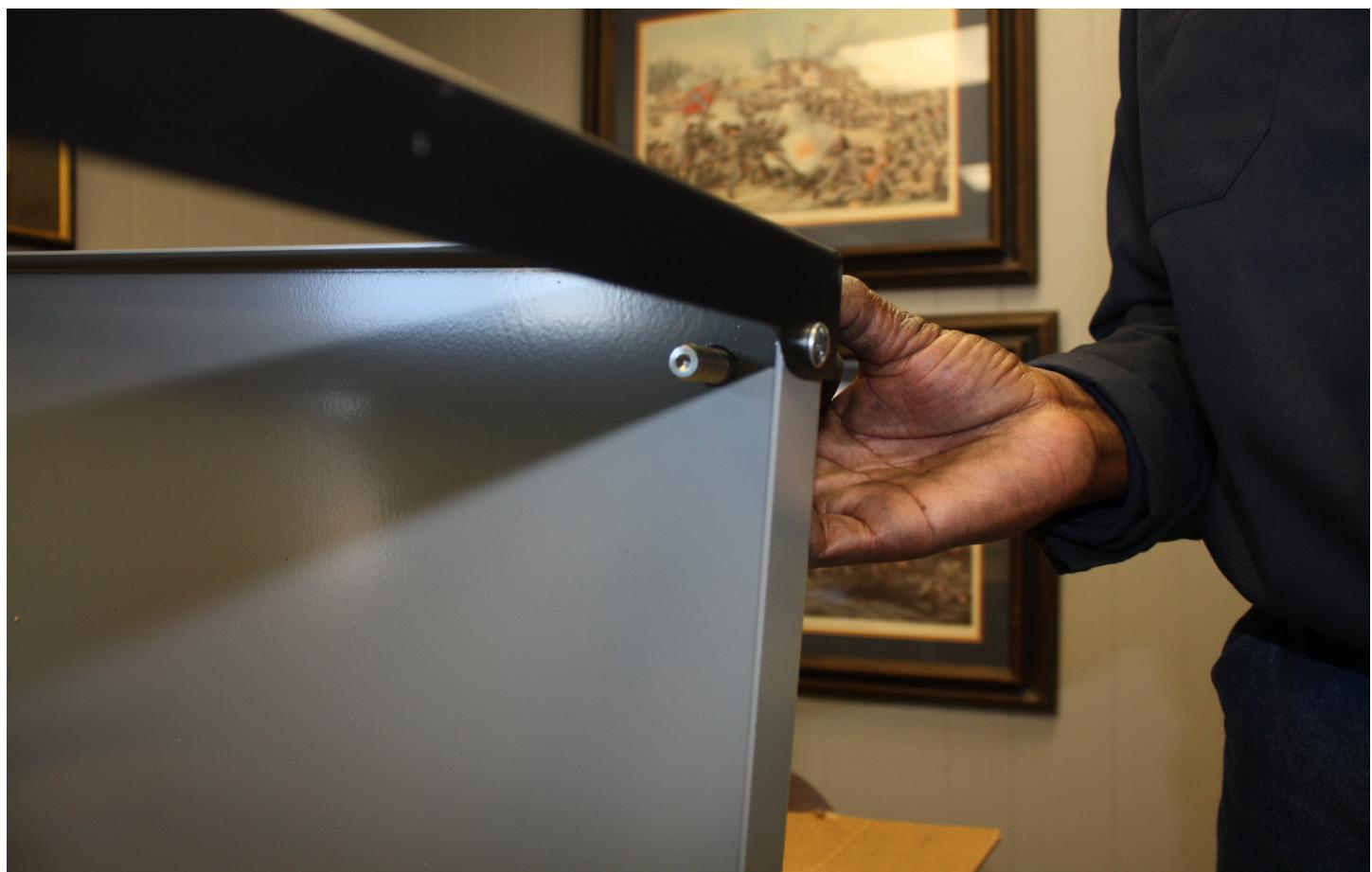
Use provided axles, washers and cotta pins to attach rear wheels. Note: One washer between cart and wheel and one on the outside of the wheel before cottapin placement.



Finshined rear wheel assembly.



Attach front casters with provided nuts and lock washers.



Align holes on cart shelf with legs, ensuring that the cylinder cut out faces the rear of the cart.



Complete shelf attachment by using the remainder of provided nuts and bolts to attach shelf.



Insert Drawer into slot on the front of cart to complete cart assembly.