



PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	12	X00000019	NUT -1/4"-20 -NYLOCK -ZINC	
2	24	X00000040	BOLT -CHB 1/4"-20 -3/4"L -ZINC	
3	2	X00000041	LATCH -PADDL SLAM LATCH -ZINC	
4	6	X00000042.1	HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS	
5	6	X00000042.2	HINGE -HEAVY TRIANGLE HINGE -FOR 1/4" CHB -SS	
6	12	X00000044	WASHER -FLT -1/4" -ZINC	
7	1	X00000055	INSULATION -1-5/8" X 46.431" X 71"	
8	2	Z11220000	FW-PANEL -14GA -STS-20F-FW-SJ PURCHASED, BENT IN HOUSE	
9	1	Z11260002	STS-20F-FW-SJ - RIGHT DOOR 14GA 1X FOR SLAM LATCH	
10	1	Z11260003	STS-20F-FW-SJ - RIGHT DOOR 14GA 1X FOR SLAM LATCH_MIR	
11	2	Z11260004	STS-20F-FW-SJ - RIGHT/LEFT HAT CHANNEL 14GA	
12	3	Z11520007	STS-20F-FW-SJ - BOTTOM SIDE TRIM 10GA 2X	
13	4	Z11520009.1	STS-20F-FW-SJ - FAB SIDE ETRACK 10GA 2X	
14	1	Z11520018	STS-20F-FW-SJ - FIREWALL BACK BRACE 10GA 1X	
15	1	Z11520019	STS-20F-FW-SJ - FIREWALL TOP BRACE 10GA 1X	
16	4	Z11520020	STS-20F-FW-SJ - FAB SIDE ETRACK 10GA 2X	
17	2	Z11590003	LATCH CVR -PAD LATCH -10GA	
18	1	Z11620012.1	STS-20F-FW-SJ-BACK LEFT LEG 7GA 1X	
19	1	Z11620013.1	STS-20F-FW-SJ-BACK RIGHT LEG 7GA 1X	
20	3	Z11620014	STS-20F-FW-SJ - FLOOR CROSS RUNNER 7GA 5X	
21	2	Z11620015	STS-20F-FW-SJ-FLOOR RUNNER 7GA 2X	
22	1	Z11620016	STS-20F-FW-SJ - FRONT LEFT LEG 7GA 1X	
23	1	Z11620017	STS-20F-FW-SJ - FRONT RIGHT LEG 7GA 1X	
24	1	Z11620018	STS-20F-FW-SJ - FW DOOR CATCH 7GA 1X	
25	1	Z11620019	STS-20F-FW-SJ - LID 7GA 1X	
26	1	Z11620020	STS-20F-FW-SJ-FLOOR 7GA 1X	
27	4	Z11820000	STS-20F-FW-SJ - PAD EYE PLATE 0.375IN 4X	
28	4	Z11920000	STS-20F-FW-SJ - PAD EYE 0.5IN 4X	
29	1	Z41120000	BRACE -2" X 1" 16GA RECTUBE -70" FW-SIDES -STS-20F-FW-SJ	
30	2	Z41220004	BRACE -1" X 1" 14GA SQTUBE -48-7/8" -WALL BRACE -STS-20F-FW-SJ	
31	2	Z51020001	STS-20F-FW-SJ - N9 FLAT EXP SIDE/BACK48" X 72" 3X	
32	1	Z51020005	STS-20F-FW-SJ - N9 FLAT EXP SIDE/BACK48" X 72" 3X	

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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES
FRACTIONS ± 1/16"
ANGLES ± 0.5°
X.XX ± N/A
X.XXX ± N/A

DRAWN
WELBY WU B.S.M.E. 7/24/2019
CHECKED
REID WALKER/BILLY MONFORT
QA/CWI
HARVEY STURDIVANT
MFG
JAMES JACO
APPROVED
JIMMY WALKER
ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989
ALL FILLET WELDS ARE 5/16" U.N.O.

SAFTCART
CLARKSDALE, MS 38614
800-542-2278
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DETAILED MANUFACTURING PLANS

STS-20F-FW-SJ

SIZE	MATERIAL	DWG NO	REV
B	VARIES	STS-20F-FW-SJ	
SCALE	VARIES		SHEET 1 OF 1