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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES
FRACTIONS ± 1/16"
ANGLES ± 0.5°
X.XX ± N/A
X.XXX ± N/A

DRAWN
WELBY WU B.S.M.E. 4/19/2019

CHECKED
REID WALKER/BILLY MONFORT

QA/CWI
HARVEY STURDIVANT

MFG
JAMES JACO

APPROVED
JIMMY WALKER

ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989

ALL FILLET WELDS ARE 5/16" U.N.O.

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DETAILED MANUFACTURING PLANS

ESTS-9			
SIZE	MATERIAL	DWG NO	REV
B	VARIES	ESTS-9F	
SCALE	VARIES		SHEET 1 OF 1