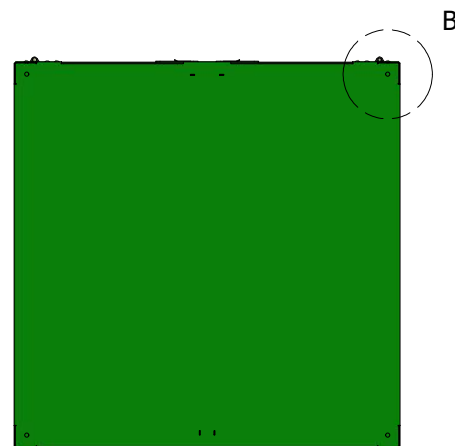
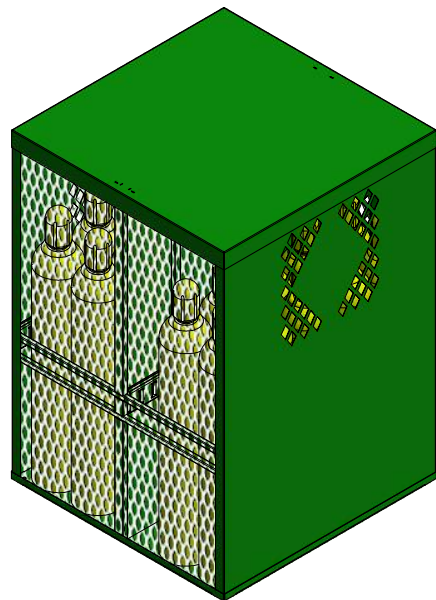
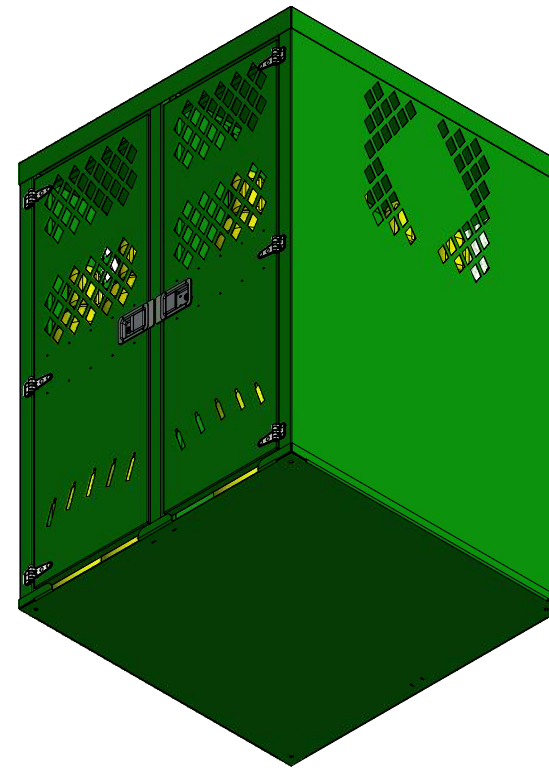
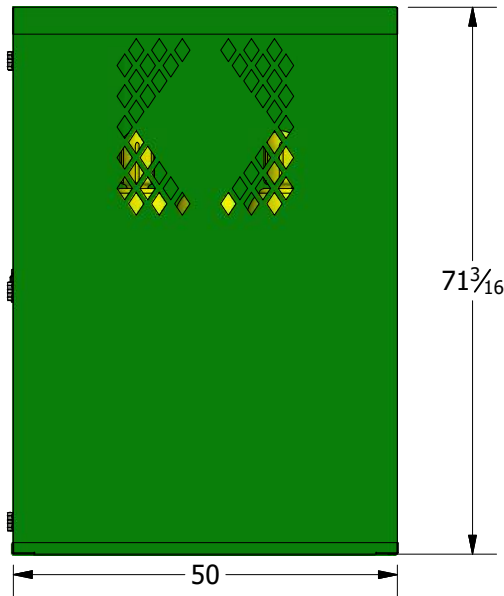
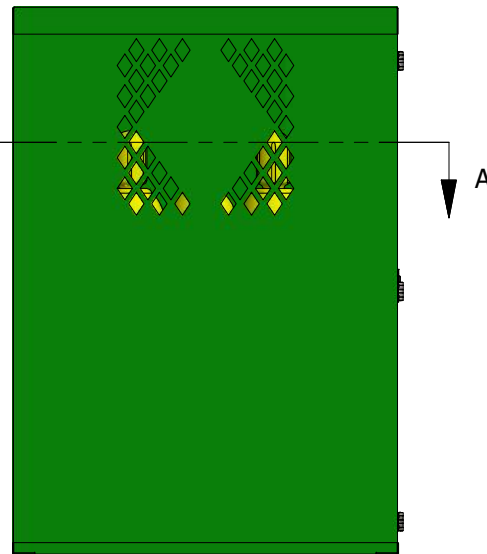
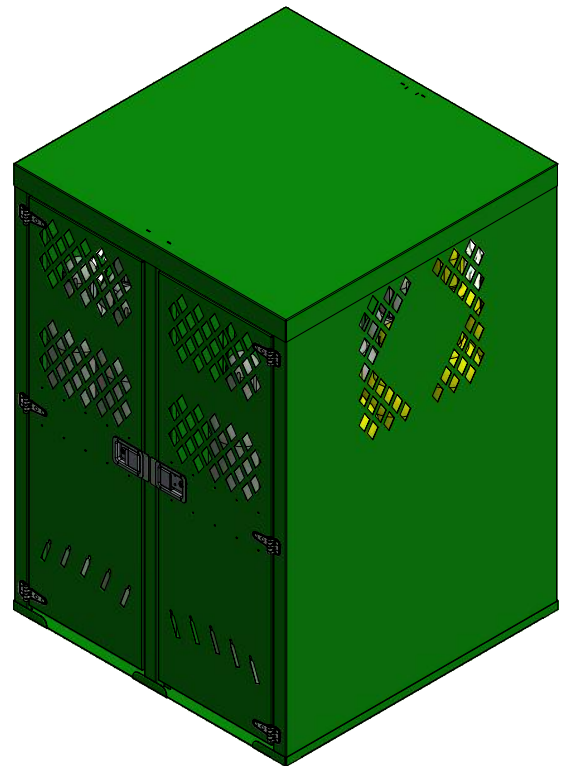
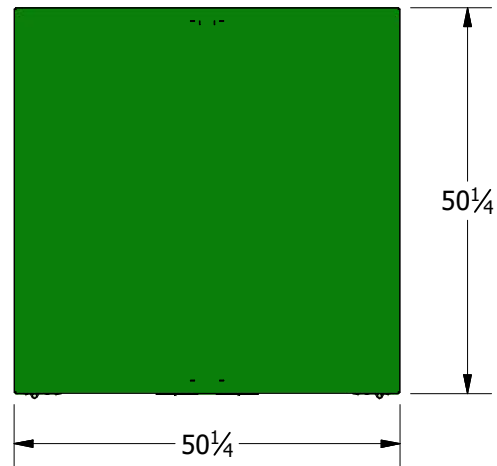


SECTION A-A  
SCALE 1/25



DETAIL B  
SCALE 0.08 : 1

Ø 9/16  
4X HOLES TYP  
FOR ANCHORS

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DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE DO NOT TAKE DIMENSIONS FROM DRAWING

TOLERANCES  
FRACTIONS ± 1/16"  
ANGLES ± 0.5°  
X.XX ± N/A  
X.XXX ± N/A

DRAWN	WELBY WU B.S.M.E.	8/15/2019
CHECKED	REID WALKER/BILLY MONFORT	
QA/CWI	HARVEY STURDIVANT	
MFG	JAMES JACO	
APPROVED	JIMMY WALKER	
ALL STRUCTURAL MEMBERS ARE ASTM A-36 CARBON STEEL U.N.O. BASED ON ASME Y14.36M-1989		
ALL FILLET WELDS ARE 5/16" U.N.O.		

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DETAILED MANUFACTURING PLANS

ESTS-20-FW-2

SIZE	MATERIAL	DWG NO	REV
B	VARIES	ESTS-20-FW-2	
SCALE	VARIES	SHEET 1 OF 1	